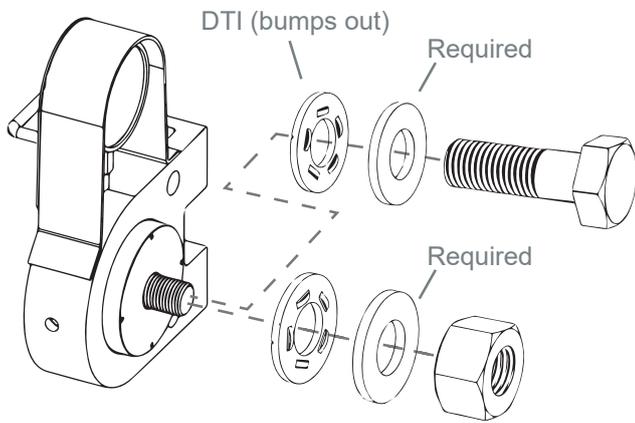




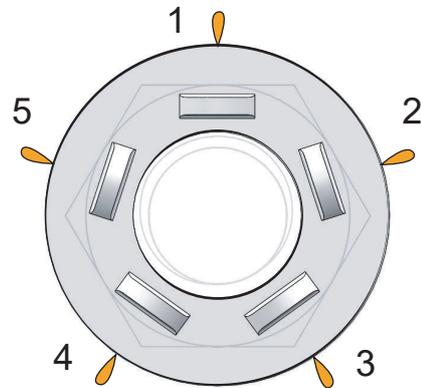
Testing

Step 1



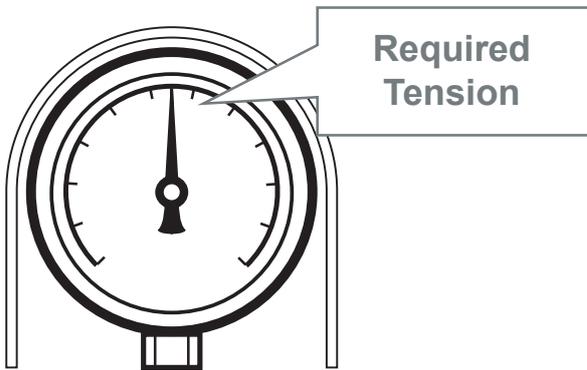
Assemble hardware in a tension calibrator.

Step 2



Tighten until the DuraSquirt® DTI has orange visible at all bump locations.

Step 3



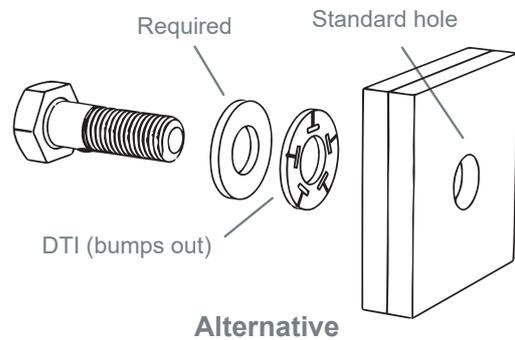
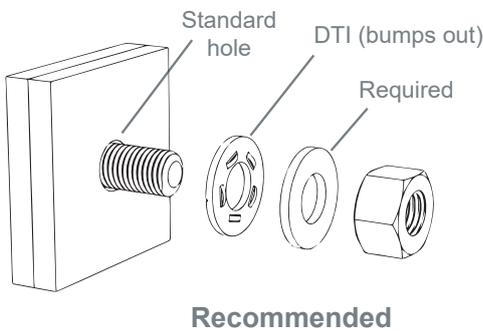
Confirm the tension is at or above the requirement.

Completely flat is acceptable after full squirt.

The visual inspection method is now confirmed for use in the steelwork.

DuraSquirt® DTI Installation and Inspection

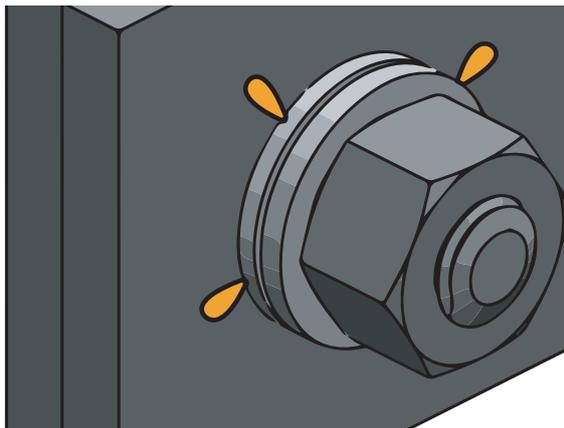
Assemble



Snug

Bring the steelwork together before orange is visible at all bump locations.

Tighten DuraSquirt® DTI



Tighten until the DuraSquirt® DTI has orange visible at all bump locations.

Inspect

Verify Durasquirt® DTI has orange visible at all bump locations.