



# PRODUCT DATA


## Metal SDS Trilobular Pan Head

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### Self Drilling Screw (SDS) #10-16

Applications	
<ul style="list-style-type: none"> <li>• Metal to metal fixing</li> <li>• Trilobular drive for security</li> <li>• Security screens</li> <li>• Security doors</li> <li>• Signage</li> </ul>	

Material	 1022 C1022 Hardened
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Finish	 CL3 Class 3
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Pullout Values				
Plate (Purlin)	Metal Plate Thickness	<sup>1</sup> Mean Load	<sup>2</sup> Characteristic Load	<sup>3</sup> Working Load
	(mm)	(N)	(N)	(N)
G2	0.7	950	900	350
G2	1.2	1850	1600	650
G550	1.5	4000	3600	1450
G450	2.0	5250	4850	1950
G450	2.5	7150	6300	2500

## 10 Gauge Trilobular Pan Head



Drill Point Test					
Plate (Purlin)	Metal Plate Thickness	Load	Drill Speed	Drill Time	Drill Time
	(mm)	(kg)	(RPM)	(Max. individual) Seconds	(Max. average) Seconds
G450	1.5	18	2200	4.5	3.5

Mechanical Properties				
Torsional Strength	<sup>1</sup> Mean Tensile Strength	<sup>1</sup> Mean Shear Strength	<sup>2</sup> Characteristic Tensile Strength	<sup>2</sup> Characteristic Shear Strength
(Nm)	(N)	(N)	(N)	(N)
6.9	12700	7600	11550	6950

Note: 1000N = 1kN

<sup>1</sup> Mean Load/Strength is the average ultimate strength of samples tested.<sup>2</sup> Characteristic Load/Strength: 95% of these screws are expected to have a strength greater than the loads shown.<sup>3</sup> Working Load is the governing minimum allowable load obtained by comparing relevant concrete and steel working loads. Factor of Safety (FOS=2.5 for steel, FOS=2.5 for timber and FOS=3.0 for concrete) are already included.

All values are obtained under laboratory conditions using DRILLX product. Safety factors should be considered for design purposes. Actual pullout loads may differ slightly depending on certain properties of the base material.

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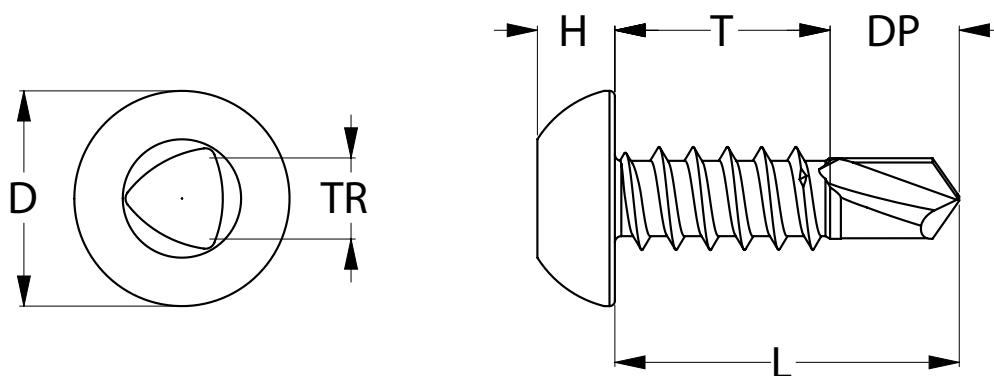


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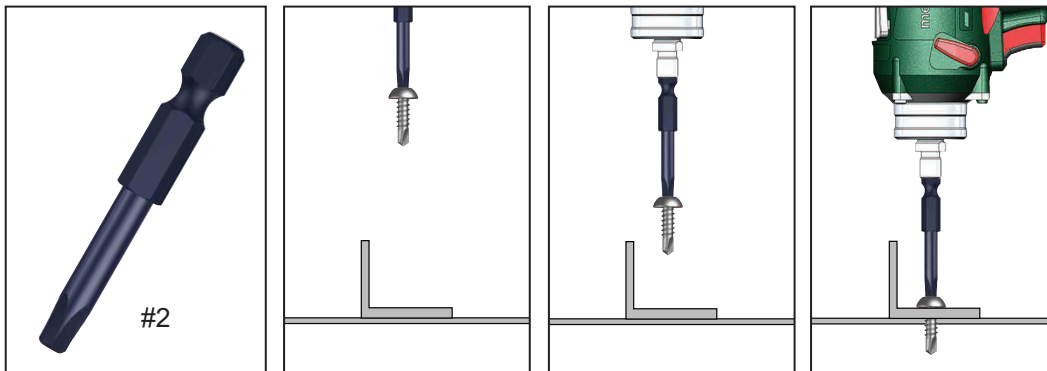
## Metal SDS Trilobular Pan Head

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Part	QFind	Gauge	TPI	Length	Thread Length	Drill Point Length	Head Height	Head ø	Drive Size	Pack Qty
				L (mm)	T (mm)	DP (mm)	H (mm)	D (mm)	TR	
T9PM3PI1016016	<b>Q985</b>	10	16	16	10	6	4	10	Trilobular #2	1000



### Installation



#### Recommended Trilobular Size #2 Drive Bit:

Part	QFind	Size
		(mm)
TXDDPTRS20050	B077	50

### Installation Guide

1. Use a cordless screw driver set between 2,200-3,000 RPM. Fit the Trilob Drive Bit over the screw and place at the fastening position.
2. Apply consistently firm pressure to the screw driver while the screw is drilling.
3. Care should be taken not to over-tighten the screw.

\*Installation with impact drivers not recommended.

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