



PRODUCT DATA


Metal SDS Flanged Hex Head and Seal

Page 1 of 2

Self Drilling Screw (SDS) #14-14

Applications	
<ul style="list-style-type: none"> • Metal to metal fixing • Wall cladding • Valley fixing • Pergolas 	

Material	 1022 C1022 Hardened
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Finish	 CL4 Class 4
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Pullout Values				
Plate (Purlin)	Metal Plate Thickness	¹ Mean Load	² Characteristic Load	³ Working Load
	(mm)	(N)	(N)	(N)
G2	0.75	1150	100	400
G2	1.10	2050	1850	750
G2	1.50	4600	4200	1650
G450	2.00	6000	5650	2250
G450	2.50	8700	8300	3300

14 Gauge Hex Head and Seal



Drill Point Test					
Plate (Purlin)	Metal Plate Thickness	Load	Drill Speed	Drill Time	Drill Time
	(mm)	(kg)	(RPM)	(Max. individual) Seconds	(Max. average) Seconds
G450	2.5	24	2200	6	5

Mechanical Properties				
Torsional Strength	¹ Mean Tensile Strength	¹ Mean Shear Strength	² Characteristic Tensile Strength	² Characteristic Shear Strength
(Nm)	(N)	(N)	(N)	(N)
16.9	22400	13450	20850	12500

Note: 1000N = 1kN

¹ Mean Load/Strength is the average ultimate strength of samples tested.

² Characteristic Load/Strength: 95% of these screws are expected to have a strength greater than the loads shown.

³ Working Load is the governing minimum allowable load obtained by comparing relevant concrete and steel working loads. Factor of Safety (FOS=2.5 for steel, FOS=2.5 for timber and FOS=3.0 for concrete) are already included.

All values are obtained under laboratory conditions using DRILLX product. Safety factors should be considered for design purposes. Actual pullout loads may differ slightly depending on certain properties of the base material.

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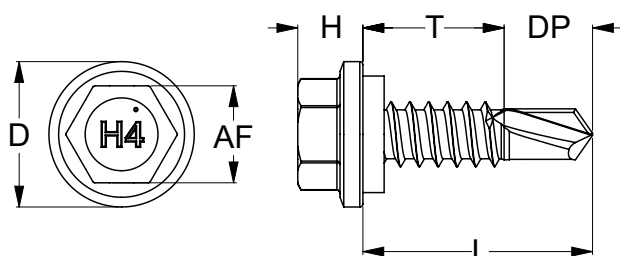


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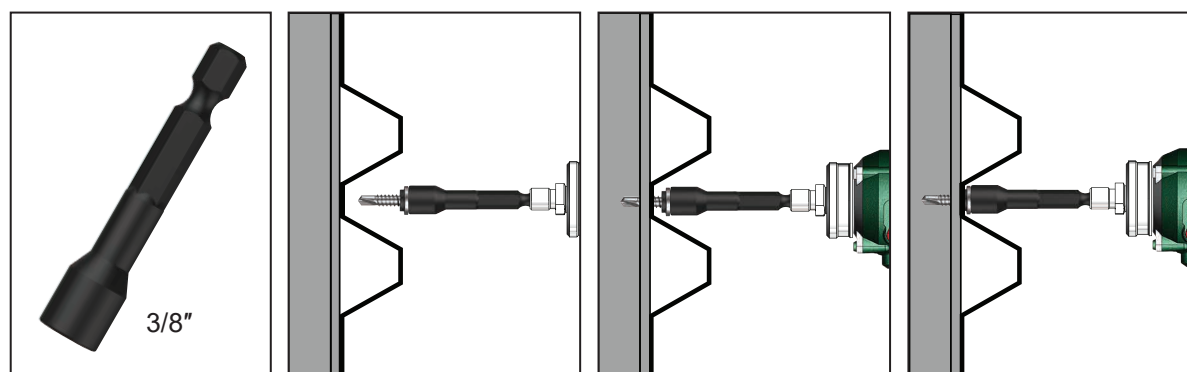
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Page 2 of 2

Part	QFind	Gauge	TPI	Length	Thread Length	Drill Point Length	Head Height	Head ø	Drive Size	Pack Qty
				L (mm)	T (mm)	DP (mm)	H (mm)	D (mm)	AF (inch)	
T9PM4SH1414022	Q325	14	14	22	13.5	8.5	6.2	15	HEX 3/8"	1000



Installation



Recommended HEX 3/8 inch Drive Bits:

Part	QFind	Size (mm)
TXDIPNSS37045	BA22	45
TXDIPNSS37065	B095	65
TXDIPNSS37150	BA23	150

Installation Guide

1. Use a cordless screw driver set between 2,200-3,000 RPM. Fit the HEX Drive Bit over the screw and place at the fastening position.
2. Apply consistently firm pressure to the screw driver while the screw is drilling.
3. Care should be taken not to over-tighten the screw.

*Installation with impact drivers not recommended.

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