PRODUCT DATA

Metal SDS Flanged Hex Head

Self Drilling Screw (SDS) #10-16

Applications

- Metal to metal fixing
- Wall cladding Sheds
- Fencing and gates
- Signage HVAC Brackets and ducting
- · Hinges into metal posts, gates and doors



Pullout Values								
Plate (Purlin)	Metal Plate Thickness	¹ Mean Load	² Characteristic Load	³ Working Load				
	(mm)	(N)	(N)	(N)				
G2	0.7	950	900	350				
G2	1.1	1850	1600	650				
G550	1.5	4000	3600	1450				
G450	1.9	5250	4850	1950				
G450	2.4	7150	6300	2500				

Drill Point Test							
Plate (Purlin)			Load Drill Speed		Drill Time		
	(mm)	(kg)	(RPM)	(Max. individual) Seconds	(Max. average) Seconds		
G450	1.9	15	2200	4	3		

_										
	Mechanical Properties									
	Torsional ¹ Mean Tensile Strength Strength		¹ Mean Shear Strength	² Characteristic Tensile Strength	² Characteristic Shear Strength					
	(Nm)	(N)	(N)	(N)	(N)					
	6.9	12700	7600	11550	6950					

Note: 1000N = 1kN

¹Mean Load/Strength is the average ultimate strength of samples tested.

² Characteristic Load/Strength: 95% of these screws are expected to have a strength greater than the loads shown. ³ Working Load is the governing minimum allowable load obtained by comparing relevant concrete and steel working loads. Factor of Safety (FOS=2.5 for steel, FOS=2.5 for timber and FOS=3.0 for concrete) are already included.

All values are obtained under laboratory conditions using DRiLLX product. Safety factors should be considered for design purposes. Actual pullout loads may differ slightly depending on certain properties of the base material.

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Bolt Tension | Anti-Vibration | Product Reliability | Traceability



Page 1 of 2





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200922DS

10 Gauge

Hex Head





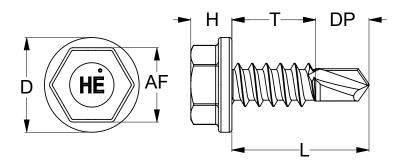


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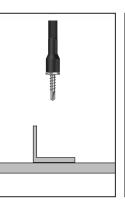
Page 2 of 2

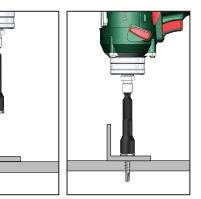
Part	QFind	Gauge	TPI	Length	Thread Length	Drill Point Length	Head Height	Head ø	Drive Size	Pack Qty
				L (mm)	T (mm)	DP (mm)	H (mm)	D (mm)	AF (inch)	
T9PMZFH1016016	Q512	10	16	16	10	6.2	4.5	11	HEX 5/16"	1000



Installation







Recommended HEX 5/16 inch Drive Bit:

TXDIPNSS31045 - 45mm TXDIPNSS31065 - 65mm TXDDPNSS31100 - 100mm TXDDPNSS31150 - 150mm TXDDPNSS31200 - 200mm TXDDPNSS31300 - 300mm

Installation Guide

- 1. Use a cordless screw driver set between 2,200-3,000 RPM. Fit the HEX Drive Bit over the screw and place at the fastening position.
- 2. Apply consistently firm pressure to the screw driver while the screw is drilling.
- Care should be taken not to overtighten the screw.
 *Installation with impact drivers not recommended.

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