

# PRODUCT DATA


## Metal Stitching Screw Flange Hex Head

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### Self Drilling Needle Point Screw (SDS) #08-15

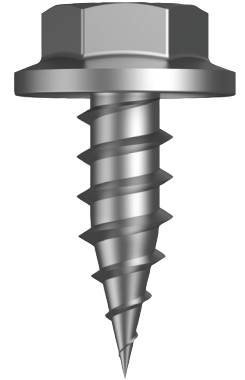
Applications	
<ul style="list-style-type: none"> <li>General fixing lightweight steel</li> <li>Sheet metal stitching</li> <li>Thin gauge sheet steel</li> </ul>	

Material	 1022 C1022 Hardened
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Finish	 CL4 Class 4
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Pullout Values				
Plate (Purlin)	Metal Plate Thickness	<sup>1</sup> Mean Load	<sup>2</sup> Characteristic Load	<sup>3</sup> Working Load
	(mm)	(N)	(N)	(N)
G550	0.55	650	550	200

## 8 Gauge Flange Hex Head



Drill Point Test					
Plate (Purlin)	Metal Plate Thickness	Load	Drill Speed	Drill Time	Drill Time
	(mm)	(kg)	(RPM)	(Max. individual) Seconds	(Max. average) Seconds
G550	0.55	13	2200	1.5	1.0

Mechanical Properties				
Torsional Strength	<sup>1</sup> Mean Tensile Strength	<sup>1</sup> Mean Shear Strength	<sup>2</sup> Characteristic Tensile Strength	<sup>2</sup> Characteristic Shear Strength
(Nm)	(N)	(N)	(N)	(N)
4.4	8700	5200	5900	3550

Note: 1000N = 1kN

<sup>1</sup> Mean Load/Strength is the average ultimate strength of samples tested.<sup>2</sup> Characteristic Load/Strength: 95% of these screws are expected to have a strength greater than the loads shown.<sup>3</sup> Working Load is the governing minimum allowable load obtained by comparing relevant concrete and steel working loads. Factor of Safety (FOS=2.5 for steel, FOS=2.5 for timber and FOS=3.0 for concrete) are already included.

All values are obtained under laboratory conditions using DRILLX product. Safety factors should be considered for design purposes. Actual pullout loads may differ slightly depending on certain properties of the base material.



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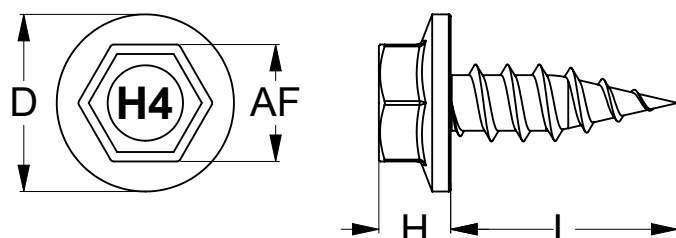


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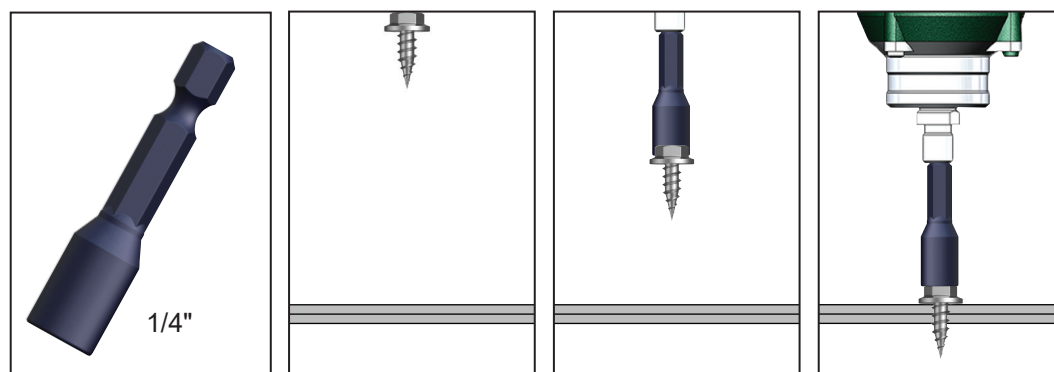
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Part	QFind	Gauge	TPI	Length/Thread Length	Head Height	Head ø	Drive Size	Pack Qty
				L (mm)	H (mm)	D (mm)	AF (inch)	
T9PN4FH0815012	<b>Q418</b>	8	15	12	4.3	10.3	Hex 1/4"	1000



### Installation



#### Recommended HEX 1/4" Drive Bit:

Part	QFind	Length (mm)
TXDDPNSS25045	B020	45
TXDDPNSS25065	B045	65

### Installation Guide

1. Use a cordless screw driver set at max 2,500 RPM. Fit the HEX Drive Bit over the screw and place at the fastening position.
2. Apply consistently firm pressure to the screw driver while the screw is drilling.
3. Care should be taken not to over-tighten the screw.

\*Installation with impact drivers not recommended.

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