PRODUCT DATA





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Metal Wings Countersunk

Metal Wings Countersunk (SDS) #12-14

Applications

- Timber to metal fixing
- Fences, chipboard, composite panels and timber floors
- 6 nibs under the head enable self embedment into timber

Material C1022 Hardened

Finish



Class 3

Pullout Values							
Plate (Purlin)	Metal Plate Thickness	² Characteristic Load	³Working Load				
	(mm)	(N)	(N)	(N)			
G2	1.0	1100	900	350			
G550	1.5	2100	1850	750			
G450	2.0	4100	3500	1400			
G2	3.0	5800	5050	2050			
HRS	5.0	13950	11100	4450			







Wings assist in producing a clearance hole in timber Wings break off once the screw starts to drill through the metal

Drill Point Test							
Plate (Purlin)	Metal Plate Thickness	Load Drill Speed		Drill Time	Drill Time		
	(mm)	(kg)	(RPM)	(Max. individual) Seconds	(Max. average) Seconds		
G450	2.0	18	2200	4	3		

Mechanical Properties							
Torsional Strength	¹Mean Tensile Strength	¹ Mean Shear Strength	² Characteristic Tensile Strength	² Characteristic Shear Strength			
(Nm)	(N)	(N)	(N)	(N)			
10.9	16200	9700	14550	8750			

Note: 1000N = 1kN

¹Mean Load/Strength is the average ultimate strength of samples tested.

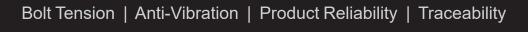
² Characteristic Load/Strength: 95% of these screws are expected to have a strength greater than the loads shown.

³ Working Load is the governing minimum allowable load obtained by comparing relevant concrete and steel working loads. Factor of Safety (FOS=2.5 for steel, FOS=2.5 for timber and FOS=3.0 for concrete) are already included.

All values are obtained under laboratory conditions using DRiLLX product. Safety factors should be considered for design purposes. Actual pullout loads may differ slightly depending on certain properties of the base material.

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PRODUCT DATA

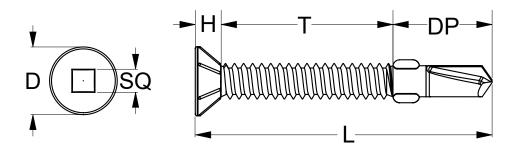




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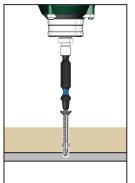
Part	QFind	Gauge	TPI	Length	Thread Length	Drill Point Length	Head Height	Head ø	Drive Size	Pack Qty
				L (mm)	T (mm)	DP (mm)	H (mm)	D (mm)	SQ	
T9PG3RQ1214045	QA27	12	14	45	25	15	4	10.5	#3	1000

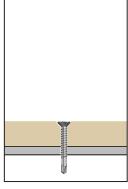


Installation









Technical Note:

Wing screws are not recommended for fixing long lengths of timber directly to steel joints. The screw may break in the application due to potential movement between the metal and timber caused by:

- · Thermal expansion
- Humidity
- Building movement/settling
- Overdriving during installation

Recommended
Square Size #3 Drive Bit:

TXDIPSQS30050 - 50mm TXDIPSQS30100 - 100mm TXDIPSQS30150 - 150mm

Installation Guide

- **1.** Use a cordless screw driver set between 2,200-3,000 RPM. Fit the Square Drive Bit over the screw and place at the fastening position.
- **2.** Apply consistently firm pressure to the screw driver while the screw is drilling.
- 3. Care should be taken not to over-tighten the screw.
 - *Installation with impact drivers not recommended.

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